



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3296-041
Job Sheet 207583



Part No: D3296-041

Job Qty: 4 pcs

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/20

Job Tracking No:

Due Date: 3/23/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	3/23/20		0.00	1.61	Small Fab - 1		MAR 23 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	4 pcs	3/23/20		0.00	4.00	QC 5 - 10		DAS 58 MAR 23 2020 9-00
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Powdercoat - 4 Black Sand - B4B	4 pcs	3/23/20		0.00	0.31	Powdercoat - 1 - B4B		Plex 2/28/20 8:35 AM Dart.lajeunesse.marie
							Powdercoat - 2 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S265783



Part: D3296-041

Job No: 207583

Serial No/Batch: S265783

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/23/20

20-03-24.

838

START: 10:15 OUT: 3:30 FINISH: 10:15			
130 QC 3	4 pcs	3/23/20	0.00 4.00
140 Small Fab - 2 - B4B	4 pcs	3/23/20	0.00 1.61
150 QC 5	4 pcs	3/23/20	0.00 4.00
160 Packaging 3-1 - Stock - B4B	4 pcs	3/23/20	0.00 4.00

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

QC 3 - 82

Small Fab - 1 - B4B

Small Fab - 2 - B4B

Small Fab - 3 - B4B

Small Fab - 4 - B4B

Small Fab - 5 - B4B

Small Fab - 6 - B4B

Small Fab - 7 - B4B

Small Fab - 8 - B4B

Small Fab - 9 - B4B

Small Fab - Various 1 -
B4B

QC 5 - 10

QC 5 - 12

QC 5 - 17

QC 5 - 18

QC 5 - 19

QC 5 - 22

QC 5 - 24

QC 5 - 3

QC 5 - 43

QC 5 - 49

QC 5 - 51

QC 5 - 58

QC 5 - 68

QC 5 - 9

QC 5 - 50

QC 5 - 30

QC 5 - 40

QC 5 - 61

QC 5 - 81

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B ✓

DAS
58
9-89

MAR 24 2020

MAR 24 2020

DAS
40
9-89

MAR 26 2020

DAS
80
9-89

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
170	QC 21 - SA	4 ✓ pcs	3/23/20	0.00 4.00	QC 21 - SA - 21 ✓ QC 21 - SA - 70 QC 21 - SA - 53

ST436

MAR 2 6 2020

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3)
 130 - (QC3- Inspect Part Finish)
 140 - (Small Fab)
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	4 pcs (1 ea)	100-Small Fab - 1	ST483
D3161-9	Hinge 17.0"	4 pcs (1 ea)	100-Small Fab - 1	ST483
D3296-1	Door Panel	4 pcs (1 ea)	100-Small Fab - 1	ST494
D3296-3	Door Panel	4 pcs (1 ea)	100-Small Fab - 1	ST494
MS20470AD4-5	Rivet, Universal Head	4 Ea (1 ea)	100-Small Fab - 1	ST311
D2137	Decal(No Step)	4 pcs (1 ea)	140-Small Fab - 2 - B4B	GA126
D2419	Handle	4 pcs (1 ea)	140-Small Fab - 2 - B4B	GA127
D2462	Neoprene Seal (\$Per Foot)	11.2664 pcs (2.8166 ea)	140-Small Fab - 2 - B4B	ST408
D2728-1	Dart Logo Label Small	4 pcs (1 ea)	140-Small Fab - 2 - B4B	ST810
MS20470AD4-4	Rivet, Universal Head	100 Ea (25 ea)	140-Small Fab - 2 - B4B	ST265
NAS1149DN632J	Washer	4 pcs (1 ea)	140-Small Fab - 2 - B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-7	4	14	0
	D3161-9	4	14	0
	D3296-1	4	1	0
	D3296-3	4	0	0
	MS20470AD4-6	4	3,199	0
140-Small Fab - 2 - B4B	D2137	4	35	0
	D2419	4	24	0
	D2462	11	361	0
	D2728-1	4	2,951	0
	MS20470AD4-4	100	17,133	0
	NAS1149DN632J	4	846	0
Part Specifications				
Specifications could not be found.				

Plex 2/28/20 8:35 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					